**AKSA** POWER GENERATION

Aksa power generation system, providing optimum performance, and reliability, for stationary standby, prime power, and continuous duty applications. All generator sets are factory build, and production tested.

# **Power (kVA)**

#### 3 Phase,60 Hz, PF 0.8

Voltage	STANDBY RATING (ESP)		PRIME RATING (PRP)		Standby Amper	
Voltage	kW	kVA	kW	kVA		
380/220	396,00	495,00	360,00	450,00	752,10	
208/120	399,20	499,00	360,00	450,00	1385,13	
480/277	400,00	500,00	363,20	454,00	1385,13	

**STANDBY RATING (ESP)** Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528-1. Overload is not allowed.

PRIME RATING (PRP) Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528-1. 10 % overload capability is available for a period of 1 hour within 12-hour perod of operation.

# **General Characteristics**

Model Name	AC 500-6
Frequency (Hz)	60
Fuel Type	Diesel
Engine Made and Model	CUMMINS QSX15-G8 - 60Hz
Alternator Made and Model	HCI 544 C - 60Hz
Control Panel Model	DSE 7320
Canopy	MS 80

# **ENGINE SPECIFICATIONS**

Engine	CUMMINS
Engine Model	QSX15-G8 - 60Hz
Number of Cylinder (L)	6 cylinders - in line
Bore (mm.)	137
Stroke (mm.)	169
Displacement (lt.)	14.9
Aspiration	Turbo Charged and Charge Air Cooled
Compression Ratio	17.2:1
RPM (d/dk)	1800
Oil Capacity (Total With Filter) (It)	90.8
Standby Power (kW/HP)	455/610
Prime Power	414/555
Block Heater QTY	1
Block Heater Power (Watt)	3000
Fuel Type	Diesel
Injection Type and System	XPI

# AC 500-6

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Type of Fuel Pump	HPCR (High Pressure Common Rail)
Governor System	ECM
Operating Voltage (Vdc)	24 Vdc
Battery and Capacity (Qty/Ah)	2x120
Charge Alternator (A)	30
Cooling Method	Water Cooled
Coolant Capacity (engine only / with radiator) (It)	33/66
Air Filter	Dry Туре
Fuel Cons. Prime With %100 Load (lt/hr)	99
Fuel Cons. Prime With %75 Load (lt/hr)	76
Fuel Cons. Prime With %50 Load (lt/hr)	54
ALTERNATOR CHARACTERISTICS	
Manufacturer	Stamford
Alternator Made and Model	HCI 544 C - 60Hz
Frequency (Hz)	60
Power (kVA)	479.6
Voltage (V)	380
Phase	3
A.V.R.	AS440
Voltage Regulation	(+/-)1%
Insulation System	н
Rated Power Factor	0.8
WEIGHT COMP. GENERATOR (Kg)	1263
COOLING AIR (m <sup>3</sup> /min)	78,7
Open Gen.Set Dimensions (mm)	
LENGTH	3377
WIDTH	1550
HEIGHT	2103
DRY WEIGHT (kg.)	3905
TANK CAPACITY (It.)	850
Gen.Set Canopy Dimensions (mm)	
LENGTH	4807
WIDTH	1606
HEIGHT	2485
DRY WEIGHT (kg.)	4905
TANK CAPACITY (lt.)	850
	<ol> <li>Steel structures.</li> <li>Emergency stop push button.</li> <li>Control panel is mounted on the baseframe . Loca</li> </ol>

at the right side of the generator set.





- 4. Corrosion-resistant locks and hinges.
- 5. Oil could be drained via valve and a hose
- 6. Exhaust system in the canopy.
- 7. Special large access doors for easy maintanance
- **8.** In front and back side special large access doors for easy maintanance

9. Base frame -fuel tank.

**10.** Lifting points similar to ISO container , located on each top corner of the canopy.

**11.** The cap on the canopy provides easy access to radiator cap.

- 12. Sound proofing materials
- 13. Plastic air intake pockets.

# INTRODUCTION

**AKSA** POWER GENERATION

Sound-attenuated and weather protective enclosures for generating sets from Aksa, meet event the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

# **Control Panel**

Control Module	DSE
Control Module Model	DSE 7320
Communication Ports	MODBUS
	<ol> <li>Menu navigation buttons</li> <li>Close mains button</li> <li>Main Status and instrumentation display</li> <li>Alarm LED's</li> <li>Close generator button</li> <li>Status LED's</li> <li>Operation selecting buttons</li> </ol>

# **Devices**

DSE, model 7320 Auto Mains Failure control module Static battery charger Emergency stop push button and fuses for control circuits

# **CONSTRUCTION** and **FINISH**

Comonents installed in sheet steel enclosure.

Phosphate chemical, pre-coating of steel provides corrosion resistant surface

Polyester composite powder topcoat forms high gloss and extremely durable finish

Lockable hinged panel door provides for easy component access

#### INSTALLATION

Control panel is mounted generating set baseframe on robust steel stand or power module. Located at side of generating set with properly panel visibility.

#### **GENERATING SET CONTROL UNIT**

The DSE 7320 conrol module is a standard addition to our generator sets from 220 kVA upwards and it has been designed to start and stop diesel andgas generating sets that include electronic and non electronic engines.

The DSE 7320 includes the additional capability of being able to monitor a mains (utility) supply and is therefore suitable for controlling a standby generating set in conjunction with an automatic transfer switch.

The DSE7320 also indicates operational status and fault conditions, automatically shutting down the generating set and indicating faults by means of its LCD display on the front panel.

#### STANDARD SPECIFICATIONS

Microprocessor controlled



- Front panel programming and also via PC software
- Soft touch membrane keypad and five key menu navigation
- Remote communications via RS232, RS485 and ethernet.
- Event logging (50) showing date and time
- Multiple date and time engine exercise mode and maintenance scheduler
- Engine block heater control.

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- Controls; stop, manuel, auto, test, start, mute lamb test/transfer to generator, transfer to mains, menu navigation.

Instruments	
ENGINE	
Engine speed	
Oil pressure	
Coolant temperature	
Run time Battery volts	
Engine maintenance due	
GENERATOR	
Voltage (L-L, L-N)	
Current (L1-L2-L3)	
Frequency	
Earth current	
kW	
Pf	
kVAr	
kWh, kVAh, kVArh	
Phase sequence	
MAINS	
Voltage (L-L, L-N)	
Frequency	
WARNING	
Charge failure	
Battery under voltage	
Fail to stop	
Low fuel level (opt.)	
kW over load	
Negative phase sequence	
Loss of speed signal	
PRE-ALARMS	







High engine temperature

Low engine temperature

Over /Under speed

Under/over generator frequency

Under/over generator voltage

ECU warning

SHUT DOWNS

Fail to start

Emergency stop

Low oil pressure

High engine temperature

Low coolant level

Over /Under speed

Under/over generator frequency

Under/over generator voltage

Oil pressure sensor open

Phase rotation

ELECTRICAL TRIP

Earth fault

kW over load

Generator over current

Negative phase sequence

# Options

High oil temperature shut down

Low fuel level shut down

Low fuel level alarm High fuel level alarm

EXPANSION MODULES

Editional LED module (2548)

Expension relay module (2157)

Expansion input module (2130)

#### Standards

Elecrical Safety / EMC compatibility

BS EN 60950 Electrical business equipment

BS EN 61000-6-2 EMC immunity standard

BS EN 61000-6-4 EMC emission standard

# **STATIC BATTERY CHARGER**

# AC 500-6

Battery charger is manufactured with switching-mode and SMD technology and it has high efficincy.

Battery charger models' output V-I characteristic is very close to square

2405 has fully output shot circuit protection and it can be used as a current source.

2405 charger has high efficiency, long life, low failure rate, light weight and low heat radiated in accordance with linear alternatives.

The charger is fitted with a protection diode across the output.

Charge fail output is available.

Connect charge fail relay coil between positive output and CF output.

Input: 196-264V.

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Output: 27,6V 5A or 13,8V 5A.

#### **STANDARD SPECIFICATIONS**

- Water cooled, Diesel engine
- Radiator with mechanical fan
- Protective grille for rotating and hot parts
- Electric starter and charge alternator
- Starting battery (with lead acid) including rack and cables
- Engine coolant heater
- Base frame design incorporates an integral fuel tank and anti-vibration isolators
- Flexible fuel connection hoses
- Single bearing, class H alternator
- Industrial exhaust silencer and steel bellows supplied separately(for open sets)
- Static battery charger

- Manual for application and installation

#### **OPTIONAL EQUIPMENTS**

TRANSFER SWITCH

- Three or four pole motor operated circuit breaker
- Four Pole Contactor
- Three Pole Contactor

OTHER ACCESSORIES

- Tool kit for maintenance
- Trailer
- Inlet and outlet acoustic baffles
- Double wall chassis
- Automatic transfer switch
- Main Fuel Tank
- Supplied with oil and coolant 30 °C
- Inlet and outlet motorised louvers
- Electrical oil drain pump
- Manual oil drain pump

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<b>AKSA</b> POWER GENERATION	AC 500-6	
- Automatic or manual fuel filling system		
- Low and high fuel level alarm		
- Duct adapter ( on radiator)		
- Enclosure: weater protective or sound attenuated		
- Residential silencer		
CONTROL SYSTEM		
- Remote communication with modem		
- Alarm output relays		
- Charge Ammeter		
- Earth fault, single set		
- Remote relay output		
- Paralel system with mains.		
- Automatic synchronising and power control system ( multi gen-	set	
Parallel )		
- Remote annunciator panel		
- Transition synchronization with mains		
ENGINE		
- Oil heater		
- Fuel-Water Seperator Filter		
ALTERNATOR		
- PMG excitation + AVR		
- Main line circuit breaker		
- Anti-Condensation Heater		
- Over sized alternator		
AKSA CERTIFICATES		
- TS ISO 8528		

- CE
- SZUTEST
- 2000/14/EC